

FMM - HORIZONTAL MULTI SPINDLE DRILLING MACHINE



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Innse-Berardi - FMM multi spindle drilling machines are used to perform deep holes in the tube sheets for heat exchangers in Nuclear and Chemical plants. The FMM machines can be equipped with 2-3 or 5 spindle units either with common or independent feed and adjustable pitch. BTA only, GUNDRILL only or both systems can be provided. On the machines with high vertical stroke the X-axis is equipped with hydrostatic guideways for maximum rigidity and highest accuracy.



FMM - Horizontal Multi Spindle Drilling Machine

Max drilling diam	mm	up to 50.8 (opt. 65)
Vertical axis stroke (Y axis)	mm	2.500 up to 8.000
Drilling stroke (Z axis)	mm	1.100 up to 1.700
Thrust of each spindle	N	25.000
Power of each spindle	kW	28 up to 37



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